

Date: Friday, 2/23/2007 8:31:04 AM  
User: Kim Johnston

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CUSHION
Job Number : 30872	
Estimate Number : 10158	
P.O. Number : <u>N/A</u>	Part Number : D2182B
This Issue : 2/23/2007 S.O. No. : <u>N/A</u>	Drawing Number : D2182 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : <u>N/A</u> Type : PURCHASED PARTS	Drawing Revision : C
Previous Run : 30397	Material : <u>N/A</u>
Written By : <u>[Signature]</u>	Due Date : 3/10/2007
Checked & Approved By : <u>[Signature]</u> 07.02.23	Qty: <u>350</u> Um: Each
Comment : Est: 98.09.21 Re-done KS	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 3168

Extrude per Dwg D2182

CL07102126 (350)

2.0	10173	NEOPRENE CUSHION
-----	-------	------------------



Comment: Qty.: 1.0000 f(s)/Unit Total : 300.0000 f(s)  
CUSHION

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

CL 7/3/05

(350)

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

CL 7/3/05

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

CL 7/3/06 (350)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: 2D Date: 07/03/16  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 2/23/2007 8:31:04 AM

User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CUSHION

Job Number: 30872

Part Number: D2182B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



350pm

Comment: FINAL INSPECTION/W/O RELEASE

PD 07-03-06

Job Completion



U 07-03-06

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

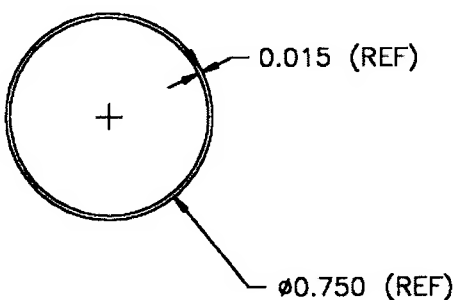
**NOTE:** Date & initial all entries

RELEASED  
97/05/16 DS

**DART**

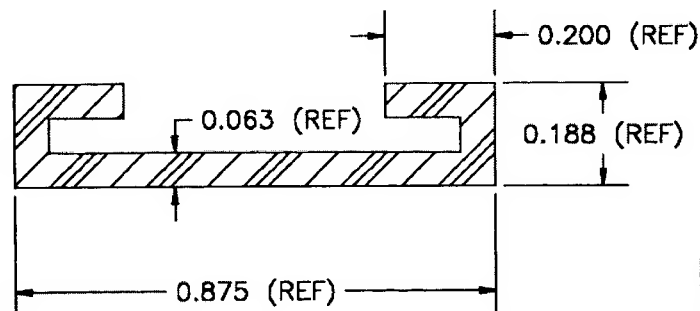


PREPARED <i>KE</i>		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>MM</i>	APPROVED <i>Row</i>	D2182	REV. C SHEET 1 OF 1
DATE Jan. 6, 1995	TITLE RUBBER CUSHION		
B	97:04:07	ADD MATERIAL SPECIFICATION	
C	97:05:14	ADD HEAT SHRINK	



D2182-050 HEAT SHRINK  
LENGTH

EG: 3.5 LONG: D2182-035  
10 LONG: D2182-100



W-WHITE  
B-BLACK  
D2182W050 RUBBER CUSHION  
LENGTH

EG: WHITE 3.5 LONG: D2182W035  
BLACK 10 LONG: D2182B100

MATERIAL: RAYCHEM RNF-100-3/4-CL  
HEAT SHRINKABLE INSULATION SLEEVING

MATERIAL: SANTOPRENE 101-73  
CONFORMS TO MIL-R-3065

Copyright 1995 by DART AERO ACCESSORIES INC

NO. 30872  
WORK ORDER  
WITHOUT NOTICE  
ENGINEERING  
CONTROLLED COPY  
RETURN TO  
SHOP COPY  
SUBJECT TO AMENDMENT



**Avid Products**

**CERTIFICATE OF COMPLIANCE**

This is to certify that the item(s) listed below shipped on **03/02/07** Customer P.O # **00003168** Lot # **POA39590**. Were manufactured and inspected in accordance with applicable drawings and/or specifications, unless noted herein.

Physical and/or chemical test reports of materials used are on file, subject to examination and substantiate conformance with applicable specification requirements.

QUANTITY SHIPPED  
**350 Ft**

PART NUMBER  
**6004**

DESCRIPTION/SPECIFICATION  
**SANTOPRENE 101-73**

Jorge Osuna  
**JORGE OSUNA**  
**SHIPPING**

03/02/07

3730 East Southern Avenue 7 Phoenix, Arizona 85040

Phone 602-438-1221 7 Fax 602-437-2270

[www.2mfg.com/avid](http://www.2mfg.com/avid)